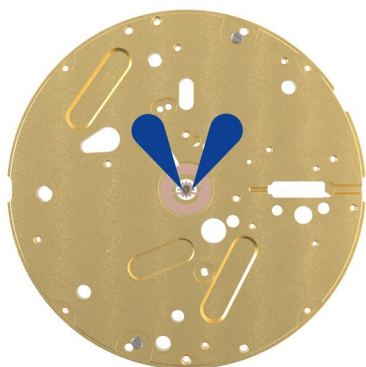
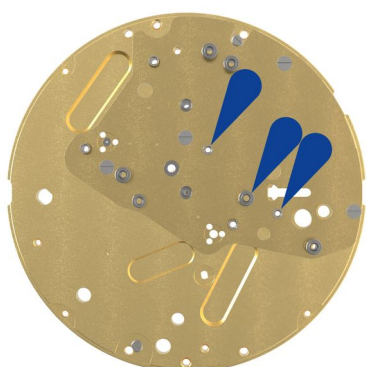
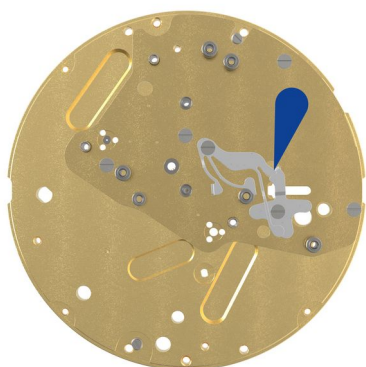




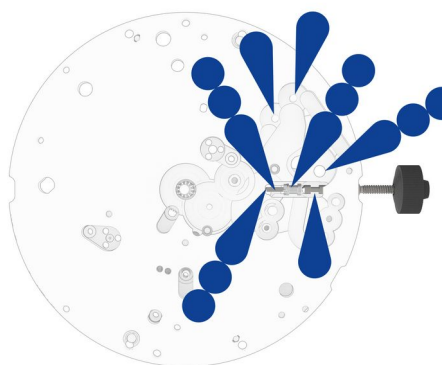
- | | | | |
|---|---|-------------|-----------------------|
| 1 |  | 2000.669.G | Main plate under side |
| 2 |  | 3305.363.CO | Cannon pinion (Aig.) |
| 3 |  | 8200 | Moebius 8200 |



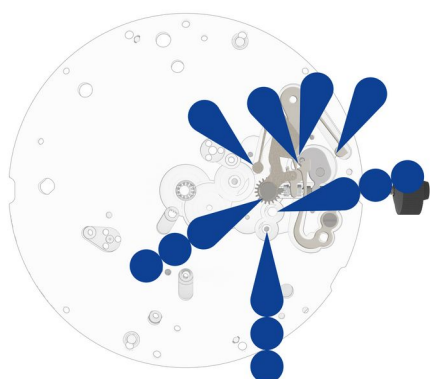
- | | | | |
|---|---|-------------|---------------|
| 4 |  | 2030.028.CO | Center bridge |
| 5 |  | 4000.250 | Screw |
| 6 |  | 4000.250 | Screw |
| 7 |  | 4000.250 | Screw |
| 8 |  | 4000.250 | Screw |
| 9 |  | 8200 | Moebius 8200 |



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|----|---|----------|-------------------------|
| 10 |  | 3016.027 | Stop lever |
| 11 |  | 4000.249 | Screw |
| 12 |  | 3016.028 | Lever for setting lever |
| 13 |  | 4000.249 | Screw |
| 14 |  | 8200 | Moebius 8200 |



- | | | | |
|----|---|-------------|-----------------------------|
| 15 |  | 3001.061.FI | Sliding pinion |
| 16 |  | 3000.194.CO | Working stem (dual) |
| 17 |  | 8200 / 9020 | Moebius 8200 / Moebius 9020 |

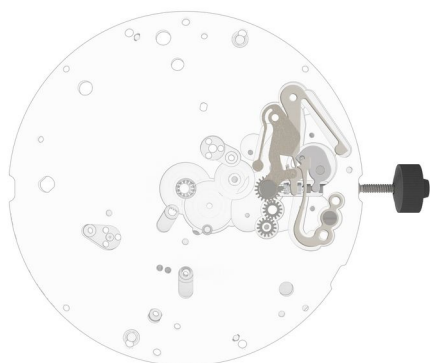


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|----|--|-------------|------------------------------------|
| 18 |  | 3017.054.CO | Setting lever |
| 19 |  | 3015.077 | Yoke
Tensioning the spring arm. |
| 20 |  | 3905.063 | Setting lever jumper |

- | | | | |
|----|---|----------|-------|
| 21 |  | 4000.282 | Screw |
|----|---|----------|-------|

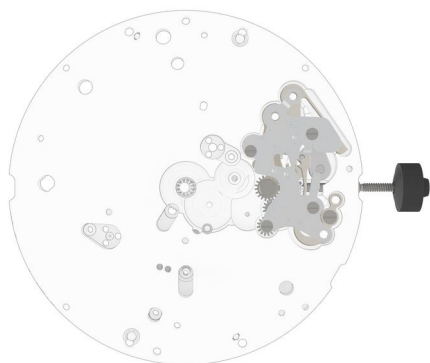
- | | | | |
|----|---|-------------|---|
| 22 |  | 3015.078.CO | Hand setting pinion rocking bar
Tensioning the spring arm. |
|----|---|-------------|---|

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|----|---|-------------|-----------------------------|
| 23 |  | 8200 / 9020 | Moebius 8200 / Moebius 9020 |
|----|---|-------------|-----------------------------|

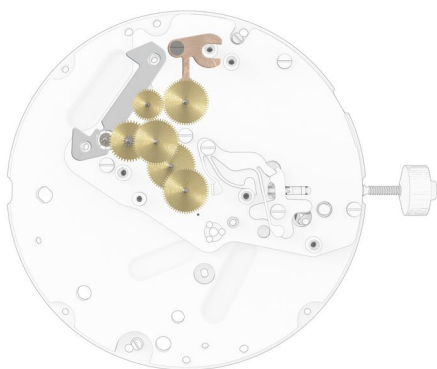


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|----|---|----------|-------------------------|
| 24 |  | 3004.200 | Corrector setting wheel |
|----|---|----------|-------------------------|

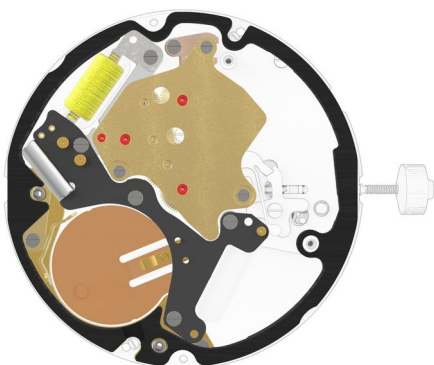
- | | | | |
|----|---|----------|-------------------------|
| 25 |  | 3004.200 | Corrector setting wheel |
|----|---|----------|-------------------------|



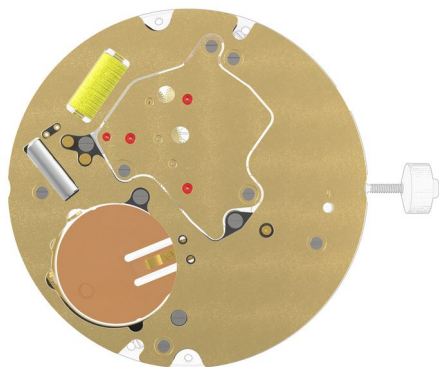
26		2130.194	Setting mecanism cover
27		4000.305	Screw
28		4000.305	Screw
29		4000.305	Screw
30		4000.305	Screw



31		3406.039	Sliding attachement
32		4000.250	Screw
33		3715.105.RK	Rotor
34		3622.044	Stator
35		3136.182.CO	Small second wheel (Aig.)
36		3004.203.CO	Reverse wheel
37		3147.060.CO	Intermediate wheel
38		3122.070.CO	Third wheel
39		3136.173.CO	Second wheel (Aig.)
40		3136.174.CO	Center second wheel (Aig.)



41		2020.170.G	Train wheel bridge
42		4000.244	Screw
43		4000.244	Screw
44		9014	Moebius 9014
45		2130.181.CO	Combined maintaining plate
46	 	4000.250	Screw
47		3601.120.G	Battery clamp (+)
48	 	4000.248	Screw
49		3603.080	Battery insulator
50	 	3503.071	Tube
51	 	3503.071	Tube
52		3612.196.RK	Electronic module
53	 	4000.250	Screw
54	 	4000.250	Screw
55	 	4000.250	Screw
56	 	4000.250	Screw
57	 	4000.250	Screw



58  3603.081 Spacer

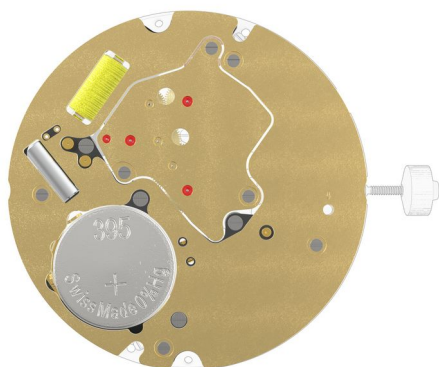
59  2130.183.G.M01.7004.N Electronic modul cover

60  4000.244 Screw

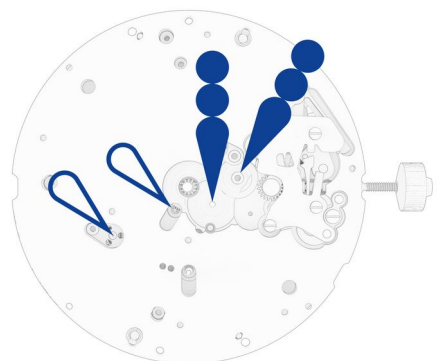
61  4000.244 Screw

62  4000.244 Screw

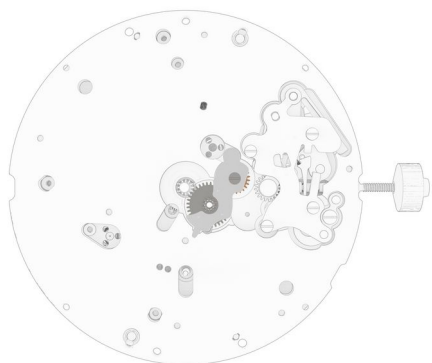
63  4000.244 Screw



64  3600.032.HGF Battery 381 (Ø 11.60 x 2.05)



65  9014 / 9020 Moebius 9014 / Moebius 9020

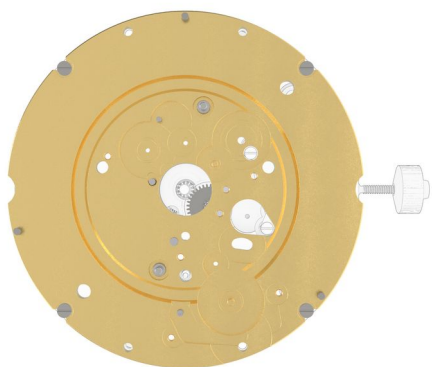


66  3004.204 Intermediate setting wheel

67  3007.079.CO Minute wheel

68  2130.185 Minute train bridge

69  4000.278 Screw



70  2000.672.G Main plate retro

71  4000.248 Screw

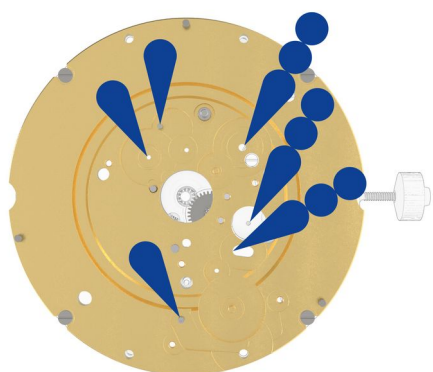
72  4000.248 Screw

73  4000.248 Screw

74  4000.248 Screw



75  9020 Moebius 9020

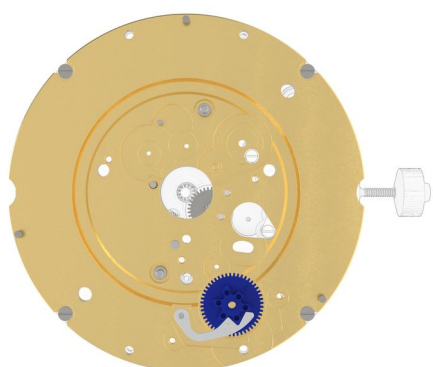


76



8200 / 9020

Moebius 8200 / Moebius 9020



77



3004.220

Tens indicator driving wheel

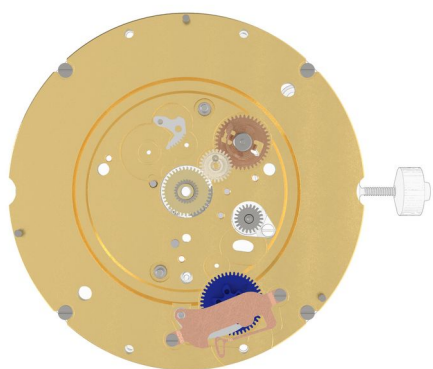
The short tooth of the tens indicator driving wheel must point to the center of the movement.

78



3500.072

Tens jumper



79



2130.187

Tens jumper maintaining plate

Tensioning the spring arm.

80



4000.279

Screw

81



4000.279

Screw

82



3004.208.CO

Date indicator driving wheel

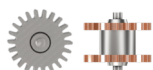
83



3147.061

Intermediate date wheel

84



3147.066.CO

Date corrector setting wheel

85



3301.296.CO

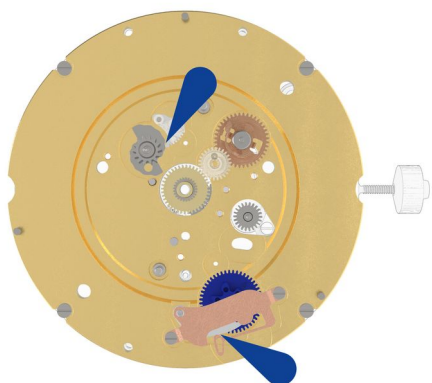
Hour wheel retro (Aig.)

86

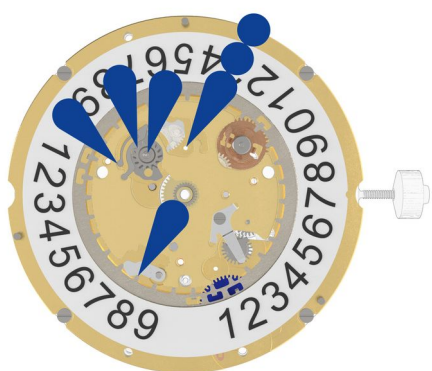


3406.032

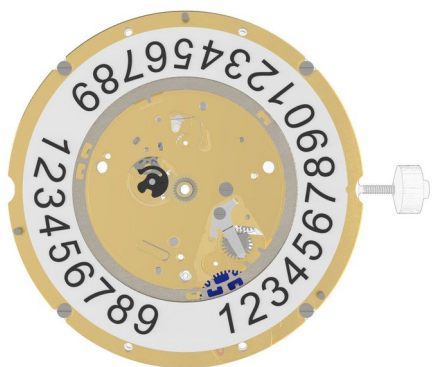
Day rack



- | | | | |
|----|---|-------------|--|
| 87 |  | 3406.031 | Day rack lever |
| 88 |  | 3404.006.CO | Day cam
Place parts as shown on graphics. |
| 89 |  | 8200 | Moebius 8200 |



- | | | | |
|----|---|-----------------|---|
| 90 |  | 3504.234.AD.1.A | Units indicator (T3, G6)
Nick of the indicator at 3 o'clock. |
| 91 |  | 2130.191 | Date indicator plate |
| 92 |  | 3507.059.CO | Date corrector wheel |
| 93 |  | 3905.068 | Date corrector spring |
| 94 |  | 4000.244 | Screw |
| 95 |  | 3500.068 | Date jumper |
| 96 |  | 3500.069 | Day jumper |
| 97 |  | 8200 / 9020 | Moebius 8200 / Moebius 9020 |



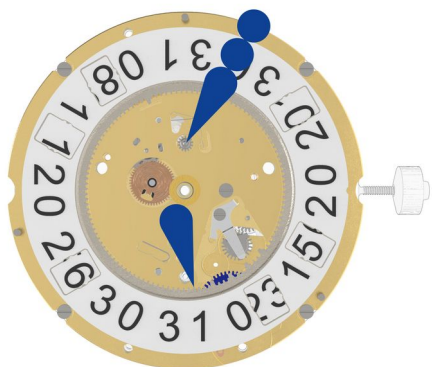
98  2130.192 Date maintaining plate

99  4000.250 Screw

100  3905.066 Days rack lever spring
Tensioning the spring arm.

101  3905.064 Date jumper spring
Insert the date jumper spring in the previous opening.

102  3004.244 Day finger



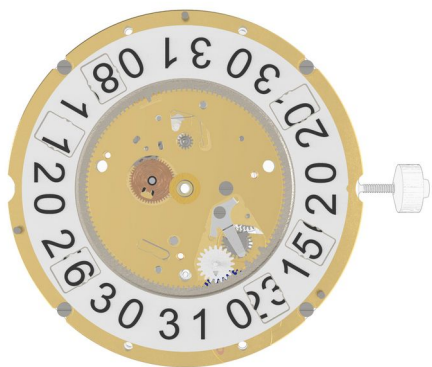
103  3004.212 Days driving wheel

104  3315.003 Friction spring

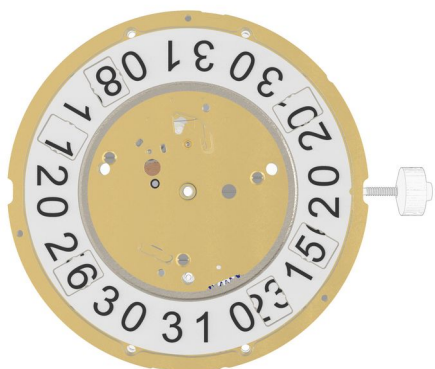
105  3401.082.FI Day indicator pinion

106  3504.231.AD.1.A Tens indicator (T3, G6)
Nick of the indicator at 3 o'clock.

107  8200 / 9020 Moebius 8200 / Moebius 9020

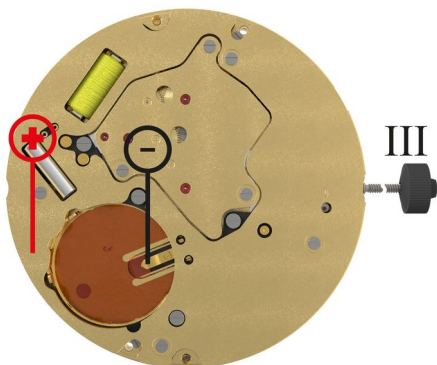


108  3147.062 Tens Intermediate wheel

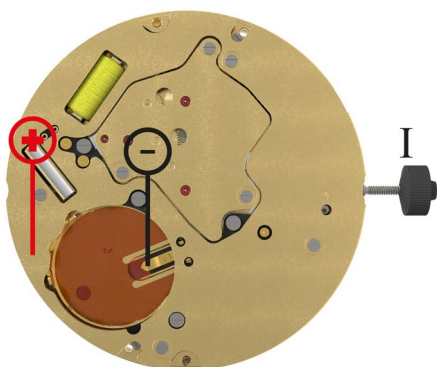


109		2130.193.G	Date mecanism maintaining plate
110		4000.320	Screw
111		4000.320	Screw
112		4000.320	Screw
113		3506.077.G Polished version first.	Intermediate Dial support
114		3506.076.G	Dial support

Measurement



Setting stem in position III, 60 s measuring interval.
(typ./max.) 0.10 / 0.30 μ A



Setting stem in position I, calendar not in gear, 60s measuring interval.

(typ./max.) 1.48 / 2.00 μ A

60s measuring interval

-10 .. +20s/mth

Lower working voltage limit

<1.20 V



Voltage
typ. 1.5V